

JOB DESCRIPTION

I. JOB DETAILS:				
Position Title:	Plant Operator	Plant Operator		
Report to:	Production Foreman/Factory	Production Foreman/Factory Production Supervisor		
Business unit/ Department	Production/Operations			
Grade:	Skilled Labor	Date:	April 2012	
II. JOB DIMENSIONS: (Key Factors)				
Number of Staff Supervised	Direct Reports	-		
	Total	-		
	Operating/ Capital Budget	t -		
Var. Financial Dimensions	Revenues	-		
Key Financial Dimensions: SR. <i>If none Insert "0"</i>	Purchases	-		
	Assets	-		
	Others (Identify)	-		

III. JOB PURPOSE:

Operates ready-mix concrete plant to batch, weigh and mix aggregate, cement, and water to produce ready-mix concrete according to approved design mixes and operating procedures in a consistent and effective manner.

IV. COMMUNICATIONS & WORKING RELATIONSHIPS:

Internal

 Factory Supervisor, Factory Production & Maintenance Supervisors, Plant Maintenance Engineer & Supervisor, Production Foreman, Plant Maintenance Foreman.

External

 Customers/clients, raw materials suppliers, cementitious materials suppliers, chemical additives suppliers

V. WORKING CONDITIONS:

Work in the factory and from time to time exposed to extreme weather conditions, dust, and noise; mechanical, chemical, & electrical hazards.

HAZARDS & ATMOSPHERIC CONDITIONS

Hazards and Atmospheric Conditions Types	Y/N	Hazards and Atmospheric Conditions	Y/N
Exposure to Fumes	N	Mechanical Hazards	Y
Exposure to Dust	Y	■ Chemical Hazards	Y
Exposure to Extreme Temperatures	Y	Electrical Hazards	Υ
■ Wet and/or Humid	Y	Radiant Energy Hazards	N

■ Noise	Y	Explosives Hazards	N
Vibration	Y	■ Burn Hazards	N
Mists or gases	N	■ Other	N

Comments.

EOU			

List	Equipment used for job:	List Tools:	Types Drives Vehicle:	Others
•	Batch Plant			
	Plant Computer System			

VI. ACCOUNTABILITIES:

DESCRIPTION:

Batch Plant Operation:

- Operates computer controlled batching plant; batch and produce ready-mix concrete according to design mix specification using composition and quantities of cement, sand, gravel, other additives and water using calibrated scales to ensure consistency of batch mixes according to design mix and customer requirement.
- Assists in the day to day batching operations of the plant to ensure production output, orders of customers are met.
- Assist in the operation of ancillary equipment in the production process to ensure constant production capacity of the plant in case of manpower shortage or absence to provide cover, and keep the production process operating.
- Check plant parameters, batch readings, measurements, data logs, tickets, etc. and report any abnormalities or deviations to the senior plant operator or production supervisor for advice and further action to ensure any defects or faults are corrected before failures occur and keep the plant operational and well maintained.
- Perform other activities such as good housekeeping in and around the plant, observing safe procedures, and other task as instructed by the senior plant operator or production supervisor.

KEY RESULT AREA (KRA)

- Consistency in quality of concrete batches
- Planned production output achieved
- Plant availability and capacity
- Customer service

Plant Maintenance:

- Communicates and follow up with maintenance, plant and equipment preventive maintenance schedule and necessary repairs required on the plant to ensure planned maintenance are done and completed on time.
- Keep the senior plant operator or production supervisor informed of the status of the plant as well as other ancillary equipment to ensure planned production schedules and orders from customers can be supplied as per the delivery schedule.
- Performs routine plant preventive maintenance and prepares job requests forms for repairs needed for the plant to ensure repair works are carried out before any failures or defects occurred on the plant.
- Frequency of plant inspection.
- Percentage plant availability.
- Planned preventive maintenance done and completed as per schedule
- Failures mitigated

VI. ACCOUNTABILITIES: Continue.				
DESCRIPTION:	KEY RESULT AREA (KRA)			
Attends daily production meeting to coordinate plan of a pouring schedule and previous day production performance schedule production activities and orders of effectively and efficiently.	ormance to ensure communication			
Records:				
 Maintain accurate shift records of events, plant & eq production data to ensure critical information is concibetween shifts Keep a copy of the plant operating and instruction m these manuals when in doubt to ensure batching proces with the operating instructions and the quality of c maintained at all times. 	records entries. Awareness of following shift. Compliance to operating instructions and procedures.			
Emergency Response:				
 Respond immediately to emergencies, including fires, to Factory equipment and/or personnel during emergency s 				
Policies & Procedures:				
 Follow all relevant operational procedures and instructi carried out in a controlled and consistent manner. 	ons so that work is Audit of compliance to operational procedures and instructions.			
Safety, Quality & Environment:				
 Follow all relevant safety, quality and environmental con- instructions so that personal safety/the safety of others and a minimum level of product/service quality and er can be guaranteed. 	s is not jeopardized safety, quality and			

VII. SUPERVISORY RESPONSIBILITIES: (If Applicable)

None.

VIII. QUALIFICATIONS & EXPERIENCES:

EDUCATION

■ Trade School Diploma or High School Graduate or Combination of education and experience

MINIMUM EXPERINCE

3 years in Ready-mix Concrete production or similar field.

VIIII. JOB-SPECIFIC SKILLS:

JOB-SPECIFIC SKILLS	LEVEL	JOB-SPECIFIC SKILLS	LEVEL
None.			

X. JOB-GENERIC SKILLS:			
JOB-GENERIC SKILLS	LEVEL	JOB-GENERIC SKILLS	LEVEL
Health & Safety Systems	Average	Maintenance Principles	Average
English Language	Average	• PC	Average
Knowledge of Policy & Procedure	Average	Presentation	N/A
Quality Management Systems	Average	Project Management	NA
Time Management	N/A	Written Communication	Average
Environmental Management Systems	N/A	 Engineering Principles 	N/A
Financial Awareness	Average	 Engineering Project Costing 	N/A
Microsoft Dynamics AX	N/A	Financial Accounting	N/A

XI. CORE COMPETENCIES:				
COMPETENCY NAME	LEVEL	COMPETENCY NAME	LEVEL	
 Adaptability 	Developing	Teamwork	Developing	
 Initiative 	Developing	 Customer Focus 	Developing	
Cooperation	Developing	 Continuous Learning 	Developing	
 Communication 	Developing			
XII. Technical Competencies: Specific Competencies Job Related:				
COMPETENCY NAME	LEVEL	COMPETENCY NAME	LEVEL	
Metrics & Performance Measurement	Developing	 Technical Expertise 	Developing	

XIII. APPROVALS:				
Line Manager (Dept. Manager / Function Head):				
Signature	Date			
HR Director:				
Signature	Date			